

# BNSF RAILWAY

## Safety and Hazmat

### Overview



# BNSF's Safety Overview

- Rail is safest mode of land transportation
- BNSF's safety vision is to prevent accidents in the first place
- BNSF has a broad-based risk reduction program

Prevention

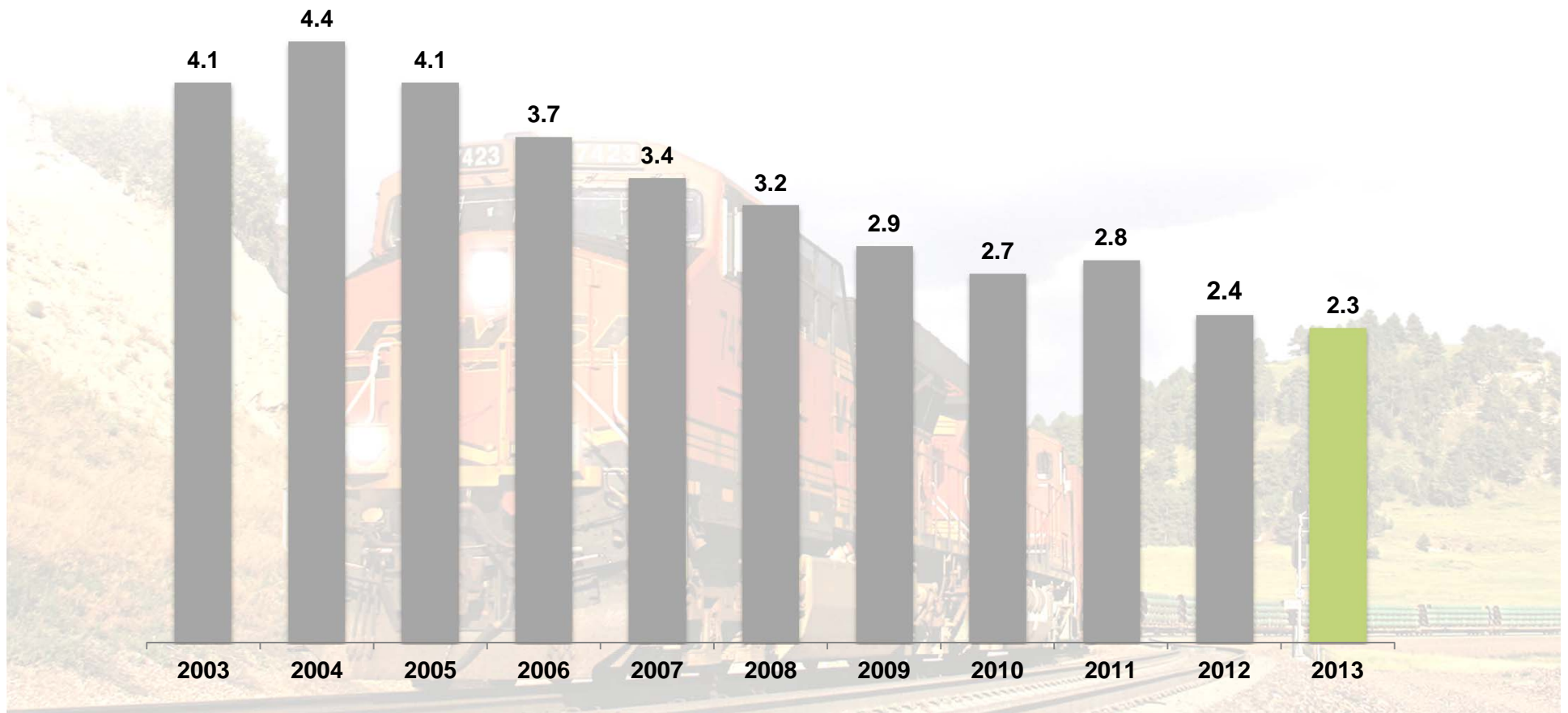
Mitigation

Response

# 2013: Safest Year in History

From 1980 to 2013 rates for accident, employee injury and crossing collisions fell by over 80%

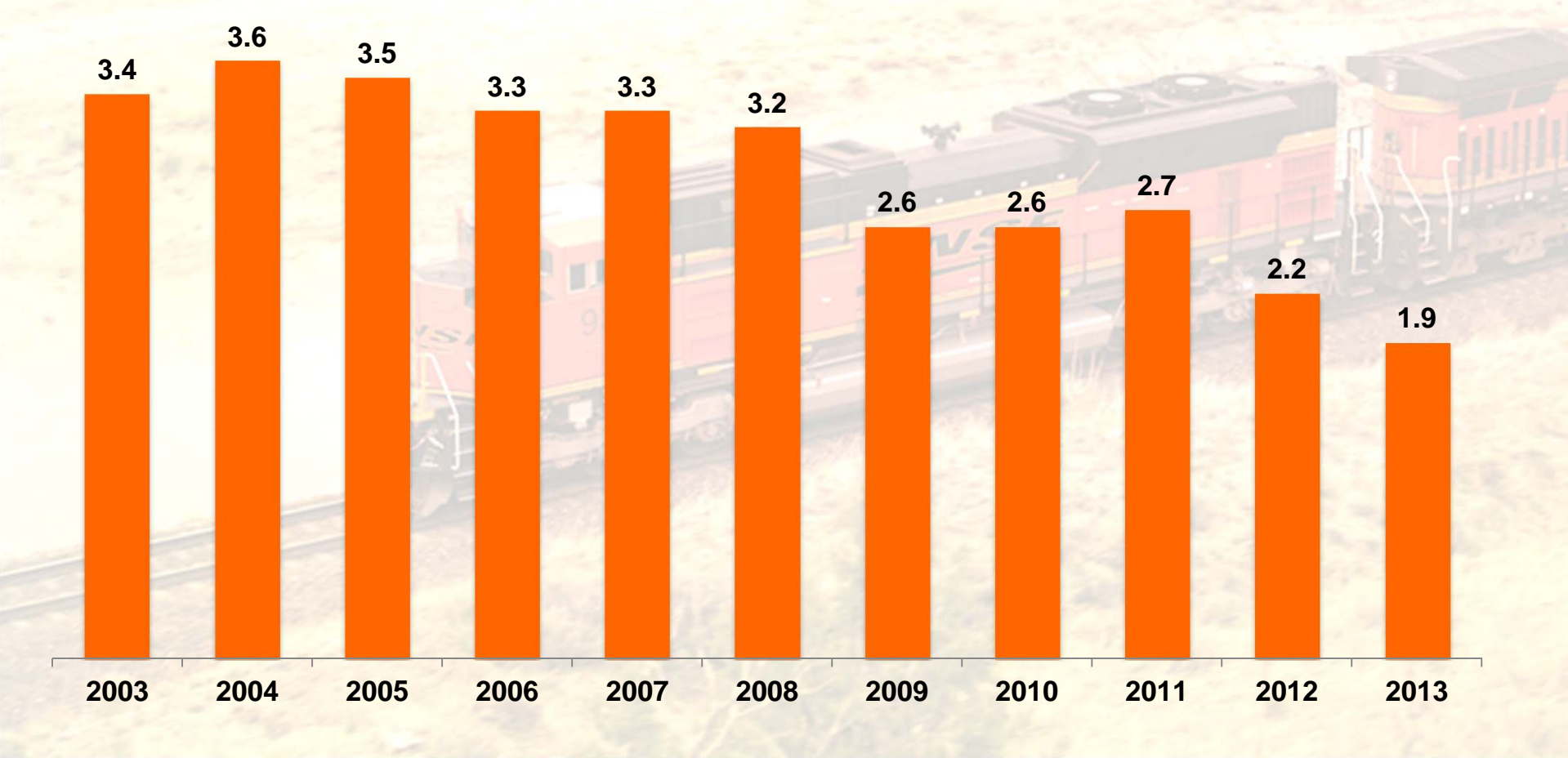
Industry Reportable Rail Equipment Incident Rate (Incidents per Million Train Miles)



# BNSF: A Safety Leader

## Incident rate consistently lower than industry average

BNSF Reportable Rail Equipment Incident Rate (Incidents per Million Train Miles)



Source: FRA Ten Year Overview – 2013 Data Through October



# Rail is a Safe Way to Haul Hazmat

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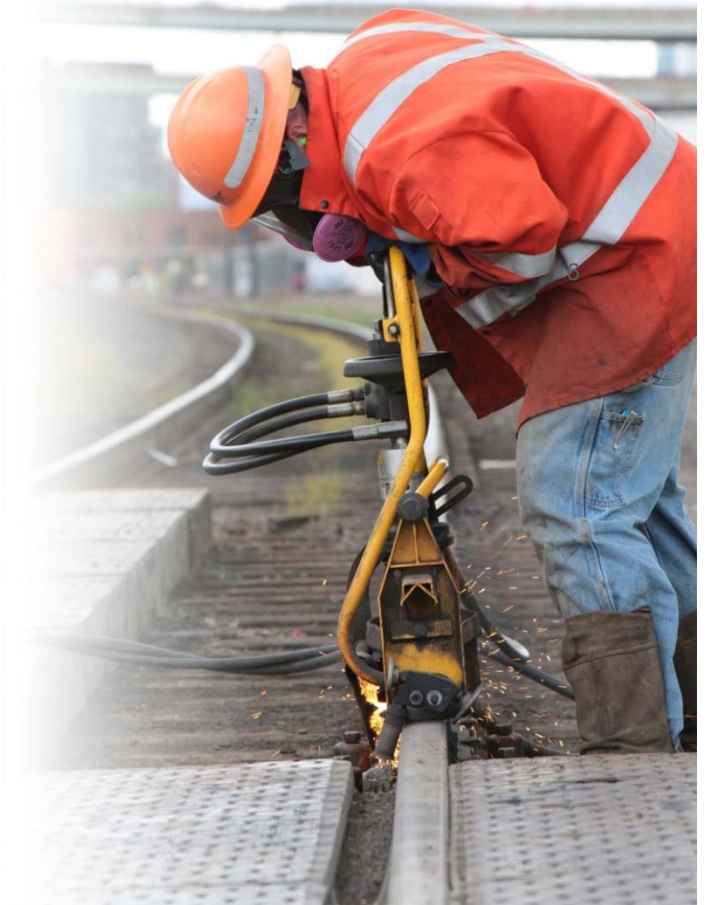
- **99.997% of rail industry shipments of hazardous materials reach destination without a release caused by a train accident**
- **In 2013, BNSF had fewest number of main line derailments in company history**
- **Hazmat train accident rates declined by 91% since 1980**



# BNSF's Risk Reduction Program

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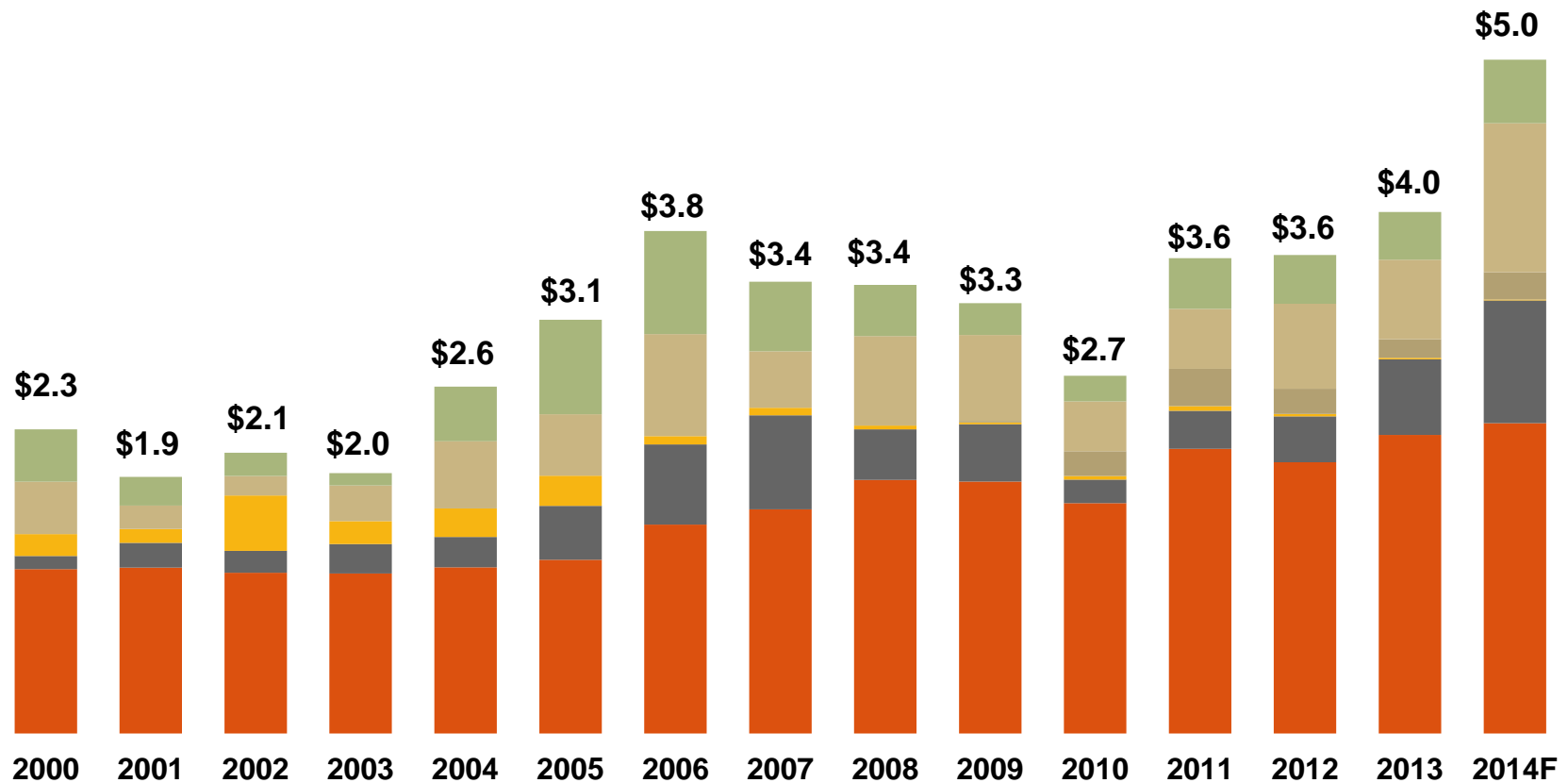
- **Record capital investments – \$42 billion since 2000**
- **Employee training and compliance**
- **Inspections of infrastructure and equipment**



# Capital Commitments

\$ Billions

■ Replacement Capital ■ Expansion ■ Other ■ PTC ■ Locomotive ■ Equipment



# BNSF Employee Focus on Safety

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## Culture of Compliance

- Identify and address risks
- Comply with existing rules 100%
- Focus on critical behaviors:
  - Deadly Decisions
  - Critical Decisions
  - Safety Absolutes
  - Safety Essentials

## Culture of Commitment

- Safety WITH vs. Safety TO
- Approach others about safety
- Power of safety is local:
  - Site Safety Teams
  - SIRP and SACP
  - Peer-to-Peer

*Nothing is more important than returning home safely*

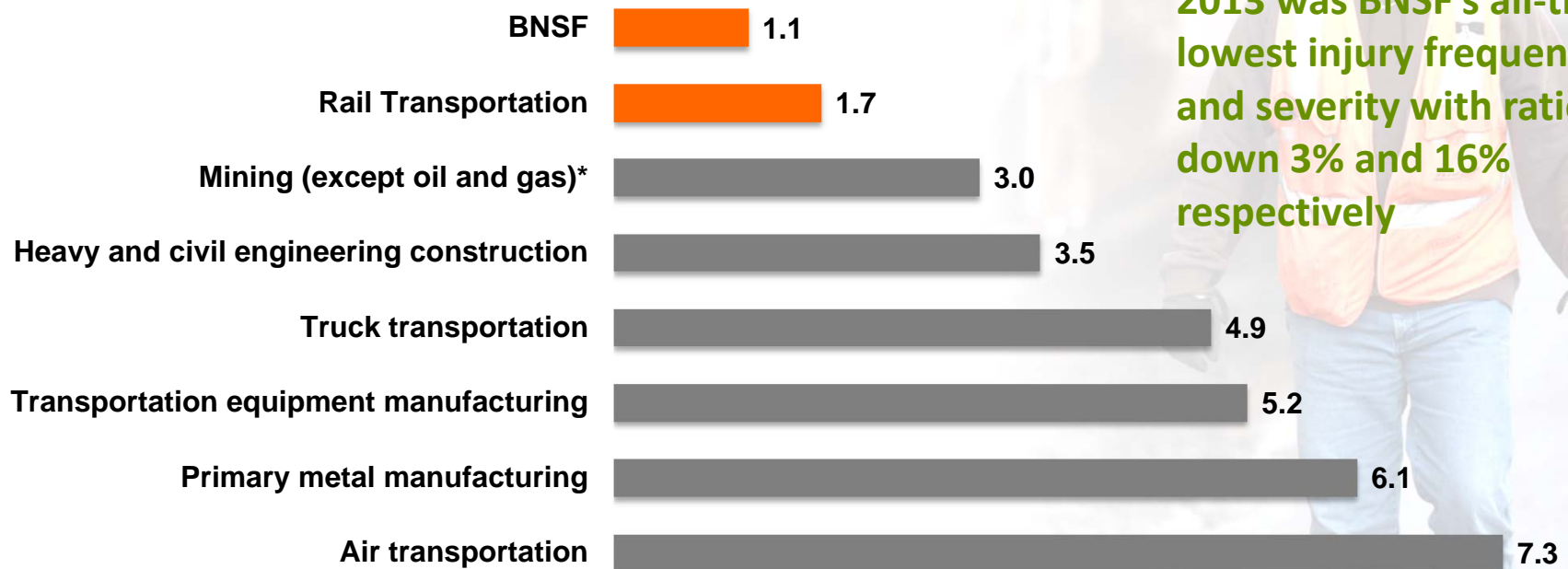




# Preventing Accidents in First Place

**BNSF's employee safety record exceeds the industry average for rail transportation, and is significantly safer than other major industries**

Injury Rate per 200,000 Employee Hours



**2013 was BNSF's all-time lowest injury frequency and severity with ratios down 3% and 16% respectively**



# Track Record for Safety

BNSF's comprehensive inspection process ensures safety of key rail infrastructure by identifying potential problems before they can lead to unsafe conditions:

- **Bridge and track inspections**

- BNSF inspects tracks and bridges more often than required by FRA
- Most key routes on BNSF are inspected 4 times per week and the busiest main lines are inspected daily
- Track inspections include state-of-the-art technology to detect internal and external flaws in the rail and track structure

- **Weather & earthquake inspections**

- BNSF receives severe weather warnings 24/7 from private weather data service
- Special inspection programs for: Storms, high water periods, after earthquakes, extremely hot & cold weather conditions



# Track Geometry Car

## Geometry Car Inspections

- Track Surface
- Alignment
- Curve Geometry
- Gage
- Rail Wear



# Railcar Defect Technology

Proactive detection improves safety and extends equipment service life

- **Wheel Impact Load Detector**  
Evaluates wheel surface defects
- **Warm Bearing Detection System**  
Monitors excess heat from wheel bearings
- **Hot / Cold Wheel Detector & Technology**  
**Drive Train Inspection**  
Measures wheel tread temperature
- **Acoustic Bearing Detector**  
Uses microphone array to evaluate and identify internal journal bearing flaws



Acoustic Bearing Detector

# Positive **Train Control Technology**

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## Digital wireless communication technology

- Prevent train-to-train collisions
- Enforce speed limits
- Protect roadway workers and equipment
- Prevent movement of train through a switch left in improper position



**Interoperability allows operating on other railroads**

**Predictive, advanced train control safety technology**

# Continued Risk Reduction

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**Identifying issues before a problem occurs**

**Operations**

**Equipment**

**Oil  
Characteristics**



# U.S. Rail Safety Measures after Lac-Mégantic

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Railroads have implemented FRA's August 2, 2013, Emergency Order:

- **Trains transporting specified hazardous materials will receive increased oversight if carrying:**
  - 5 or more loads of Toxic Inhalation/Poisonous Inhalation (TIH/PIH) materials
  - 20 or more tank loads of flammable or combustible liquids, which primarily includes crude oil and ethanol
- **Identified trains will not be left unattended on main line or siding tracks, outside of yards & terminals, unless railroad has developed a plan identifying specific locations and circumstances when train may be left unattended**
  - Exemptions for specific locations require lead locomotive to be locked and/or the operating control handles removed.
  - Mandatory briefing between the train crew and dispatcher regarding securement
- **Emergency Responders**

Railroads must inspect trains for proper securement after an emergency responder has been on, under or between the cars

# U.S. Rail Safety Measures after Lac-Mégantic

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- For decades, BNSF and the Rail Industry have had our own set of self-imposed best practices for handling hazardous materials, including TIH
- Recognizing the increase in crude-by-rail, railroads recently chose to apply industry best practices to crude and ethanol shipments
- Key Trains: Extra precautions are taken to reduce risk for Key Trains moving hazardous materials :
  - Key Train Definition: Tighter definition than required by FRA
    - ❖ 1 or more loads of Toxic Inhalation/Poisonous Inhalation (TIH/PIH) materials
    - ❖ 20 or more tank loads of any hazardous materials
  - Special identification and tracking
  - Speed Restrictions: 50 mph max speed limit on Key Trains
  - More restrictive exception handling procedures: Wayside detector alarm handling
  - Key Train Routes: wayside wheel bearing detector spacing, frequency of track inspections, minimum track maintenance standards for tracks used to meet or pass Key trains



# Low Pressure Tank Car, DOT 111A100W1



**DOT 111**



**1232**

**Rail industry voluntarily adopted stronger tank car standards in Oct. 2011**

## **“New” 1232 Cars vs. “Old” DOT 111 Cars**

- 1/2” vs.7/16” thick steel
- 1/2” extra protective head shield
- Roll over protection
- Larger pressure release valve
- 50% better crashworthiness

## **DOT ANPRM – AAR Comments**

- Aggressive phase out of “older style” DOT 111 tank car
- Require jackets and thermal protection on the “new style cars” 1232

# Industry Pushing for Change

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**BNSF is supporting increased standards for tank cars that carry hazmat**

- **Aggressive phase out** older-model tank cars
- Increase **federal tank car design standards** for new cars, or retrofit existing cars
- Require **additional safety** upgrades to cars **ordered since Oct. 2011**:
  - Installation of high-flow capacity relief valves
  - Design modifications to prevent bottom outlets from opening in an accident
- Eliminate option for rail shippers to classify a flammable liquid with **a flash point between 100 and 140 degrees** as a combustible liquid



# Industry Safety Actions with U.S. DOT

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- The rail and petroleum industries are **working together** to ensure shipping crude oil by rail is safe
- Petroleum industry and PHMSA\* **determining oil volatility**
- Rail industry **analyzing routing protocols and additional speed reduction** to reduce risk



- Railroads, car owners and customers **developing future tank car improvements and enhancements**

\* Pipeline and Hazardous Material Safety Administration

# Response: Making a Difference

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**Safety Initiatives**

**Hazmat Training**

**Specialized  
Staff/Equipment**

